

Work Order ID 114795

March-12-14 3:11:10 PM

114795

Page 1

Item ID: D350-764-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rear Seat Shoulder Harness
 Start Date: 3/12/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/26/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-03-12 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-764	Rev B							MLJ	14-07-15
100	Document Control	0.00			DAS 31 9-89				
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-764-011		CHG002						
110	Pick Kit	0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00			DAS 31 9-89				
120									
QC	Memo	0.00							
Quality Control									

DAS
08
9-89

DAS
33
9-89 14-07-15

DAS
31
9-89 14-07-16

Work Order ID 114795

March-12-14 3:11:10 PM

114795

Page 2

Item ID: D350-764-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Rear Seat Shoulder Harness

Stop *NS2*

Start Date: 3/12/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/26/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					1	8	14-07-16	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-764-011								
	Location: 029								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 14-07-17

14-7-16

Picklist Print

March-12-14 3:11:14 PM

Page 1

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS35206-267

Purchased

No

Each

43.0000

8

MS35206-267

SCREW

DAS
31
9-89

Location

Loc Qty

Loc Code

ST289

43

115708

43

115708

ALS4-1032-130

AELS4-1032-130

Purchased

No

110

Each

434.0000

16

16

ALS4-1032-130

Rivnut

DAS
31
9-89

Location

Loc Qty

Loc Code

ST279

377

M128179

8

M128211

369

st510

57

M126109

57

AN3-3A

Purchased

No

110

Each

565.0000

32

32

AN3-3A

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

ST350

565

m126249

1

m127044

133

m127815

181

m128429

250

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

1240715

128973

Picklist Print

March-12-14 3:11:14 PM

Page 2

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

AN3-6A Purchased No
AN3-6A
Bolt

110 Each 274.0000 16 16

**

128978

DAS
33
9-89

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST351

225

M128403

225

ST511

49

M127044

49

AN4-10A Purchased No
AN4-10A
Bolt

110 Each 87.0000 4 4

**

DAS
33
9-89

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST355

87

M127070

12

M127815

75

AN970-6 Purchased No
AN970-6
WASHER

110 Each 79.0000 4 4

**

127815

DAS
33
9-89

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST343

79

M126175

29

M127532

50

CCR264SS3-3 Purchased No
CCR264SS3-3
Cherry Rivet

110 Each 196.0000 16 16

**

127363

DAS
33
9-89

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST327

196

m126282

74

m126333

122

March-12-14 3:11:14 PM

Shop Packet Print

Page 2

Picklist Print

March-12-14 3:11:14 PM

Page 3

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-2	Purchased	No	110	Each	126.0000	4	4			
CR3212-4-2										
Cherry Rivet										
DAS 31 9-89									DAS 33 9-89	DAS 06 9-89
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>		
			ST327		126					
			121090		126			121090		
CR3212-5-04	Purchased	No	110	Each	120.0000	4	4			
CR3212-5-04										
*Rivet										
DAS 31 9-89									DAS 33 9-89	DAS 06 9-89
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>		
			ST328		120					
			121048		120			123301		
CR3212-5-07	Purchased	No	110	Each	197.0000	4	4			
CR3212-5-07										
Rivet										
DAS 31 9-89									DAS 33 9-89	DAS 06 9-89
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>		
			ST328		197					
			121048		5					
			m127255		92			127255		
			m128429		100					
D2854	Manufactured	No	110	f	76.0000	2.666	3			
D2854										
3/4" Velcro Strip										
DAS 31 9-89									DAS 33 9-89	DAS 06 9-89
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>		
			ST410		76					
			107980		76			107980		
(4X) 8.00" per dwg D2854-1/-3-080										

March-12-14 3:11:14 PM

Shop Packet Print

Page 3

Picklist Print

March-12-14 3:11:14 PM

Page 4

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

D3578-041

Manufactured No

110

Each

72.0000

16

16

D3578-041

Doubler

**

115167

DAS

06

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST245

70

106285

70

ST551

2

87687

2

D3636-041

Manufactured No

110

Each

0.0000

4

4

D3636-041

Shoulder Harness

DAS

31

9-89

**

114755

DAS

33

9-89

DAS

06

9-89

D3637-041

Manufactured No

110

Each

21.0000

4

4

D3637-041

Bracket Assembly

**

DAS

33

9-89

DAS

06

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST245A

21

105090

5

105386

1

106401

15

D3637-3

Manufactured No

110

Each

12.0000

4

4

D3637-3

Bracket

**

DAS

33

9-89

DAS

06

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST245A

12

106122

12

106122

March-12-14 3:11:14 PM

Shop Packet Print

Page 4

Picklist Print

March-12-14 3:11:14 PM

Page 5

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

D3638-1

Manufactured No

110

Each

45.0000

4

4

D3638-1

Bushing

DAS

33

9-89

DAS

06

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

89312

2

ST245A

43

106212

11

107919

32

3x106212
1x107919

D3639-1

Manufactured No

110

Each

1.0000

1

1

D3639-1

Doubler

DAS

33

9-89

DAS

06

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST245A

1

106084

1

106084

D3639-2

Manufactured No

110

Each

2.0000

1

1

D3639-2

Doubler

DAS

33

9-89

DAS

06

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST245A

2

106174

2

106174

D3639-3

Manufactured No

110

Each

6.0000

1

1

D3639-3

Doubler

DAS

33

9-89

DAS

06

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST245A

6

106388

6

106388

March-12-14 3:11:15 PM

Shop Packet Print

Page 5

Picklist Print

March-12-14 3:11:15 PM

Page 6

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

D3639-4

Manufactured No

110

Each

11.0000

1 1

D3639-4

Doubler

**

DAS

DAS

33

06

9-89

9-89

Location

Loc Qty

Loc Code

ST245A

11

100944

2

106166

3

106384

6

106166

DAS

31

9-89

D3640-1

Manufactured No

110

Each

11.0000

2 2

D3640-1

Belt Guide

**

DAS

DAS

33

06

9-89

9-89

Location

Loc Qty

Loc Code

ST244

11

106130

1

106374

10

106374

DAS

31

9-89

D3640-3

Manufactured No

110

Each

7.0000

2 2

D3640-3

Belt Guide

**

DAS

DAS

33

06

9-89

9-89

Location

Loc Qty

Loc Code

ST244

7

101519

1

106011

6

106011

DAS

31

9-89

D3641-1

Manufactured No

110

Each

8.0000

2 2

D3641-1

Cover

**

DAS

DAS

33

06

9-89

9-89

Location

Loc Qty

Loc Code

ST259

8

105020

5

106376

3

17/05020

17/06376

DAS

31

9-89

March-12-14 3:11:15 PM

Shop Packet Print

Page 6

Picklist Print

March-12-14 3:11:15 PM

Page 7

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

D3641-3

Manufactured No

110

Each

4.0000

1 1

D3641-3

Cover

DAS

31

9-89

Location

ST259

106256

Loc Qty

4

4

Loc Code

**

DAS

33

9-89

DAS

06

9-89

D3641-4

Manufactured No

110

Each

12.0000

1 1

D3641-4

Cover RH

DAS

31

9-89

Location

ST259

104950

106356

Loc Qty

12

5

7

Loc Code

**

DAS

33

9-89

DAS

06

9-89

D3642-1

Manufactured No

110

Each

13.0000

2 2

D3642-1

Doubler

DAS

31

9-89

Location

ST244

105126

Loc Qty

13

13

Loc Code

**

DAS

33

9-89

DAS

06

9-89

D3643-1

Manufactured No

110

Each

3.0000

1 1

D3643-1

Stiffener

DAS

31

9-89

Location

ST244

106242

Loc Qty

3

3

Loc Code

**

DAS

33

9-89

DAS

06

9-89

March-12-14 3:11:15 PM

Shop Packet Print

Page 7

Picklist Print

March-12-14 3:11:15 PM

Page 8

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

D3643-2

Manufactured No

110 Each

6.0000

1 1

D3643-2

Stiffener

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

6

106117

6

106117

DAS
33
9-89

DAS
06
9-89

D3644-1

Manufactured No

110 Each

47.0000

2 2

D3644-1

Shim

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

47

100838

4

104983

43

100838

DAS
33
9-89

DAS
06
9-89

D3657-1

Manufactured No

110 Each

10.0000

1 1

D3657-1

Guide Tool

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

10

106360

10

106360

DAS
33
9-89

DAS
06
9-89

MS20426AD3-3

Purchased No

110 Each

1,628.000

32 32

MS20426AD3-3

RIVET

DAS
31
9-89

Location

Loc Qty

Loc Code

ST334

1628

123352

1628

128754

DAS
33
9-89

14-07-15

March-12-14 3:11:15 PM

Shop Packet Print

Page 8

Picklist Print

March-12-14 3:11:15 PM

Page 9

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-4

Purchased

No

110

Each

3,099.000

-106

106

MS20426AD4-4

Rivet

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

328

129090

328

ST334

2771

125445

2771

**

DAS
33
9-89

DAS
06
9-89

MS20426AD4-6

Purchased

No

110

Each

1,920.000

28

28

MS20426AD4-6

Rivet

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

630

m126474

630

MF4

142

124392

142

ST334

1148

124392

1148

**

DAS
33
9-89

DAS
06
9-89

MS20470AD4-6

Purchased

No

110

Each

2,969.000

8

8

MS20470AD4-6

RIVET

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

762

118927

762

ST336

2207

m127831

719

m128401

1488

**

DAS
33
9-89

DAS
06
9-89

March-12-14 3:11:16 PM

Shop Packet Print

Page 9

Picklist Print

March-12-14 3:11:16 PM

Page 10

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

110

Each

230.0000

16

16

DAS

MS21059L3

Nut Plate

**

129472

33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST315

224

M127916

24

M128300

200

ST316

6

M127743

6

MS21072-L3

Purchased

No

110

Each

230.0000

8

8

DAS

MS21072-L3

Nutplate

**

33
9-89

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST318

230

121047

20

125535

210

125535

NAS1149D0363J

Purchased

No

110

Each

6,489.000

48

48

NAS1149D0363J

Washer

**

DAS
33
9-89

14-07-15
DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

6466

m126319

274

m127813

1192

m128429

5000

128429

Picklist Print

Page 11

March-12-14 3:11:16 PM

Work Order ID: 114795

114795

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/12/14

Required Date: 3/26/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0963J

Purchased

No

110

Each

229.0000

4

4

NAS1149D0963.J

14-07-15

Washer

DAS
31
9-89

Location

ST510a

125445

Loc Qty

229

229

Loc Code

125445

AS
06
9-89

5.0 PARTS LISTS

14-07-16

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	*MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

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Revision: B

Date: 07.10.16